

## 500 ml PET COCA-COLA CONTOUR BOTTLE SHIMMING S015.0

**Models Affected:**     **600 Series 90 Venders Only.**

**Reason:**     To supply a set-up to vend the 500 ml PET Coca-Cola Contour Bottle Double Depth in Model 600 Series 90 venders.



Height:     8.71" (221.2mm)  
Width:     2.66" (67.6mm)

500 ml PET Contour  
Coca-Cola Bottle

<b>Wide Column Set-Up</b>					
Loading Depth	Parts Per Column	Cam(s) Required	Cam Setting	Rear Spacer	
2 (load cap to cap, load front bottle first, then the rear bottle so the caps over lap with the rear bottle's cap on top.)	1 - right ribbed shim 801,804,890.21 1 - left ribbed shim 801,804,900.21 2 - flat black shims (1 each side) 801,901,860.21 1 - bottle neck support 324,010,150.13 1 - bottle neck support retainer 324,010,160.03	white 801,806,990.11	not applicable (4 notches showing)	Maximum Depth Rear Spacer 497,073,900.03  Hole #23 at top and bottom hooks to shim hanger rod.	
<b>Narrow Column Set-Up</b>					
Loading Depth	Parts Per Column	Cam Setting	Rod Installed	Rear Spacer	Other Parts
1 (load caps to the back)	2 - flat shims, right 361,010,070.03 1 - rotor, wide 801,201,220.01 1 - rod & spring assy. 361,010,100.03	#4 (1 notch)	A	Standard Rear Spacer 497,073,200.03 Hole Location #7	Chute w/ Divider (1 per vender) 324,000,200.3 3

<b>500 ml PET COCA-COLA CONTOUR BOTTLE CAPACITY</b>	
	<b>Model 600</b>
WIDE COLUMN	66
NARROW COLUMN	18
TOTAL	288

**Parts required per vender:**

6 - 801,901,860.21	flat black shim
3 - 324,010,150.13	bottle neck support
3 - 324,010,160.03	bottle neck support retainer
6 - 900,301,550.01	#8-32x½ screw
3 - 801,804,890.21	ribbed shim, right
3 - 801,804,900.21	ribbed shim, left
3 - 801,806,990.11	vending cam, white
10 - 361,010,070.03	flat shim, right
5 - 361,010,100.03	rod & spring assy.
5 - 801,201,220.01	rotor, wide
3 - 497,073,900.03	maximum depth rear spacer, wide
5 - 497,073,200.03	standard rear spacer, narrow
1 - 324,000,200.33	chute w/divider

**Parts required per wide column:**

2 - 801,901,860.21	flat black shim (1 each side)
1 - 324,010,150.13	bottle neck support
1 - 324,010,160.03	bottle neck support retainer
2 - 900,301,550.01	#8-32x½ screw
1 - 801,804,890.21	ribbed shim, right
1 - 801,804,900.21	ribbed shim, left
1 - 801,806,990.11	vending cam, white
1 - 497,073,900.03	maximum depth rear spacer, wide

**VENDER SET-UP FOR WIDE COLUMNS (double depth):**

1. Unplug the vender.
2. Remove the can retainers (triangles) from the oscillator.
3. Install one flat black shim on each side of the column next to the column wall.
4. Install one right and one left ribbed shim in each wide column next to the bottles.
5. Set the rear spacer in hole location #23 at the top and hook the bottom to the shim rod.
6. Install the white vending cam.
7. Install the bottle neck support. (See figure 3, page 3.)

**Note:** The distance between the inside front edge of the oscillator and the front of the bottle neck support is 7½" or 190.5mm.

8. Secure the bottle neck support and retainer with two #8-32x½ screws.
9. Install the new white cam (801,806,990.11) See figure 1, page 3.
10. Remove existing can/bottle delivery chute.
11. Install new bottle chute assembly. See figure 5, page 3.
12. Set the discharge member and closure strip for bottles.
13. Load the bottles cap to cap. Always load the front bottle first, then the rear bottle so the caps overlap with the rear bottle's cap on top as shown in figure 4, page 3.

**Important:** When a column sells out, ensure the rear bottle is on the bottom bar of the oscillator before continuing loading.

**Parts per narrow column:**

2 - 361,010,070.03	flat shim, right	1 - 801,201,220.01	rotor, wide
1 - 361,010,100.03	rod & spring assy.	1 - 497,073,200.03	standard rear spacer, narrow

**VENDER SET-UP FOR NARROW COLUMNS (single depth):**

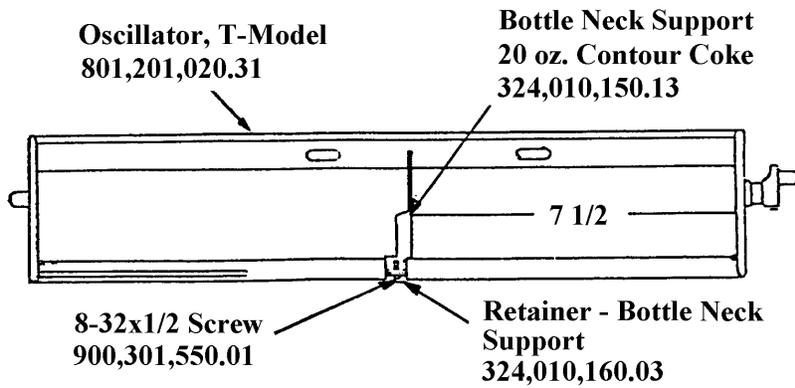
1. Unplug the vender.
2. Remove any existing shims.
3. Install two flat shims (part #361,010,070.03) on the right side of each narrow column.
4. Install the rod and spring assembly in hole "A" (front and back) of each rotor.
5. Adjust the cam setting to #4 showing 1 notch.
6. Set the rear spacer in hole location #7 at the top and bottom.
7. Set the discharge member and closure strip for bottles.
8. Load bottles with caps to the back.

**OTHER PARTS**

1. Unplug the vender.
2. Install the chute with divider.

White Vending Cam  
801,806,990.01  
Figure 1

A) Bottle Neck Support  
324,010,150.13  
B) Bottle Neck Support Retainer  
324,010,160.03  
Figure 2



Oscillator with Bottle Neck Support  
Figure 3

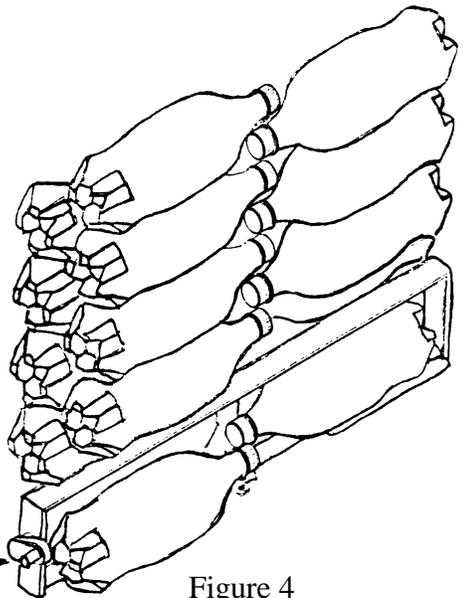


Figure 4

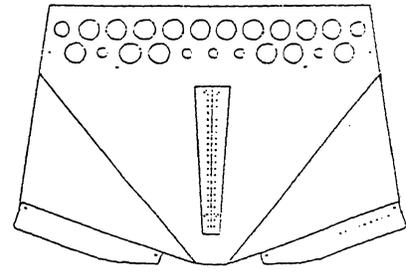


Figure 5  
Chute w/ Divider